

TECHNICAL SERVICE BULLETIN

Stair Lift Model SL-19

Written Maintenance Program

10/21/20



#SB-505

Maintenance is to be performed by factory trained personnel.

The following items should be maintained/inspected yearly for residential installations or semi-yearly for public installations:

- Remove any foreign debris from inside the track.
- Clean the track surfaces with a general household cleaner.
- Verify there is no excessive wear of the pinion gear and the gear rack. *Refer to Service Bulletin #SB-903*
- Verify there is no excessive wear on the travel cable.
- Lightly lubricate the entire length of gear rack with white lithium grease.
- Verify all track bracket fasteners are tight.
- Verify both track end caps are secure.
- Verify top and bottom limit switches stop the lift.
- Verify the seat is level.
- Verify the lift does not run when the seat is not locking in the riding position.
- Verify the seat locks into place when swiveled toward the upper landing.
- Verify the lift does not run in the up direction when the footrest safety pan is actuated.
- Verify the overspeed safety device sets. *Refer to Service Bulletin #SB-504*